

Work Order ID 92853

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Item ID: D350-561-141

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Start Date: 11/09/12 Start Qty: 200 *2*

Cust Item ID:

Required Date: 11/20/12 Req'd Qty: 200 *2*

Customer:

Reference:

Approvals: Process Plan: MLS Date: 12-11-12 Tooling:

Run Start *NR1*

QC: Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev N/A

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D350-561-141 CHG003								

105	Pick Kit	0.00							
105									
Packaging	Memo	0.00							
Packaging									

110	QC4- 100% Inspect kits for completeness	0.00							
110									
QC	Memo	0.00							
Quality Control									

SPUT TUESDAY

92853

100
15
2-89
12-12-18

MLS 12-12-18

105
20
2-89

12/12/18 JB

110
15
2-89
12-12-18

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Item ID: D350-561-141

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Start Date: 11/09/12 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 11/20/12 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

120

Packaging

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-561-141

130

130

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

12/10/18

12-12-18

MF

12-12-18

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Work Order ID: 92853

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Start Date: 11/09/12

Required Date: 11/20/12

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A 07.07.26 new issue (DSI9379) EC verified by:JLM IPP rev B 10.02.16 per ecn 10-523 EC verified by: DD IPP Rev:C add pick kit DD 10.03.15 verified by:EC IPP Rev:D 10.09.14 per IIN revD DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2011-101 6" Mirror <i>Smp</i>		Manufactured	No			105	Each	31.0000	1	89784 ² ✓ <i>JB</i>			<i>SP</i>
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST229		31							
				86647		31							
D2012-105 Arm <i>Smp</i>		Manufactured	No			105	Each	12.0000	1	2 ✓ <i>JB</i>			<i>SP</i>
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST227		12							
				79464		2							
				89190		10				89190			
D2012-107 Clevis <i>Smp</i>		Manufactured	No			105	Each	13.0000	1	2 ✓ <i>JB</i>			<i>SP</i>
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST003		3				89927			
				89927		3							
				WA005		10							
				85862		10							
D2012-111 Bracket <i>Smp</i>		Manufactured	No			105	Each	19.0000	1	2 ✓ <i>JB</i>			<i>SP</i>
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST003		19				82591			
				82591		19							
D2012-115 Bracket, Clevis <i>Smp</i>		Manufactured	No			105	Each	16.0000	1	2 ✓ <i>JB</i>			<i>SP</i>
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST003		16				86066			
				86066		5							
				90164		11							

12/12/18

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Work Order ID: 92853

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Start Date: 11/09/12

Required Date: 11/20/12

Start Qty: 2.00

Required Qty: 2.00

D2022-101

Spacer

Manufactured No

105 Each 162.0000

2

4

JB SP

Location

Loc Qty

Loc Code

ST004

161

83995

21

86892

100

90149

40

ST504

1

73307

1

83995

SMP

D3629-1

Bracket

Manufactured No

105 Each 10.0000

1

2

JB SP

Location

Loc Qty

Loc Code

ST061

10

90039

10

90039

SMP

D3635-1

Gasket

Manufactured No

105 Each 8.0000

1

2

JB SP

Location

Loc Qty

Loc Code

ST061

8

70764

8

70764

SMP

D3646-1

Arm

Manufactured No

105 Each 10.0000

1

2

JB SP

Location

Loc Qty

Loc Code

ST227

10

82594

2

90217

8

1X 90217

SMP

D3646-3

Arm

Manufactured No

105 Each 2.0000

1

2

JB SP 12/12/12

Location

Loc Qty

Loc Code

ST227

2

82592

2

1X 82592

SMP

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Shop Packet Print

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Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Start Date: 11/09/12

Required Date: 11/20/12

Start Qty: 2.00

Required Qty: 2.00

D4070-041

Clamp

Manufactured No

105 Each 26.0000

2

4

JB

SP

Location

ST470

90095

Loc Qty

26

26

Loc Code

90095

AN3-5A

Bolt

Purchased No

105 Each 1,242.0000

6

12

JB

SP

Location

ST512

115371

117423

119355

120187

121185

122416

122800

Loc Qty

1242

46

121

200

38

6

500

331

Loc Code

122800

AN3-6A

Bolt

Purchased No

105 Each 282.0000

1

2

JB

SP

Location

ST512

117441

121166

122814

122993

Loc Qty

282

34

13

200

35

Loc Code

123831

AN4-5A

Bolt

Purchased No

105 Each 765.0000

3

6

JB

12/12/18

Location

ST355

120562

Loc Qty

765

765

Loc Code

120562

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Work Order ID: 92853

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Start Date: 11/09/12

Required Date: 11/20/12

Start Qty: 2.00

Required Qty: 2.00

AN4-10A Purchased No
Bolt

105 Each 130.0000 1 2 ✓ JB SP

Location

Loc Qty

Loc Code

ST355
122407
ST356
117619
122800
123525

50
50
80
4
26
50

122800

AN960JD10 WASHER Purchased No

105 Each 0.0000 8 16 ✓ JB SP

Washer

AN960JD416 WASHER Purchased No

105 Each 29.0000 8 16 ✓ JB SP

Washer

Location

Loc Qty

Loc Code

ST351
116289
119097

29
8
21

105 Each 2,433.0000 4 8 ✓ JB 12/12/18

MS2104213

Nut

Purchased No

Location

Loc Qty

Loc Code

316
122452
ST300
117885
119017
119075
ST314
123265
ST317
122141

619
619
225
32
55
138
1268
1268
321
321

123265

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Work Order ID: 92853

Parent Item: B350-561-141

Parent Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Start Date: 11/09/12

Required Date: 11/20/12

Start Qty: 2.00

Required Qty: 2.00

MS210421-4

Purchased

No

105

Each

5,240.0000

4

8

✓

12/12/18

Nut

5mP

Location

Loc Qty

Loc Code

314

244

122452

244

ST300

100

119017

20

121444

80

ST314

4896

123021

2396

123248

900

123355

1600

123021

REFERENCE ONLY 10218

5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Qty -241	Qty -243	Part Number	Description
X	1						D350-561-041	SINGLE MIRROR INSTALLATION, RH
	X						D350-561-043	DUAL MIRROR INSTALLATION, RH
	1	X		1		1	D350-561-045	MIRROR KIT
			X	1			D350-561-141	SINGLE MIRROR INSTALLATION, RH
				X			D350-561-143	DUAL MIRROR INSTALLATION, RH
					X	1	D350-561-241	SINGLE MIRROR INSTALLATION, LH
						X	D350-561-243	DUAL MIRROR INSTALLATION, LH
1		1	1		1		D2011-101	Mirror
1							D2012-101	Arm
1							D2012-103	Arm
1			1				D2012-105	Arm
					1		D2012-106	Arm
2			1		1		D2012-107	Clevis
1							D2012-109	Bracket
1			1		1		D2012-111	Bracket
4		2					D2012-113	Clamp
1			1		1		D2012-115	Bracket
4			2		2		D2022-101	Spacer
4							D2856-100-325	Abrasion Strip
1*		1*	1*		1*		D3014-1	Locknut
			1		1		D3629-1	Bracket
			1		1		D3635-1	Gasket
		2					D3635-3	Gasket
			1				D3646-1	Arm
					1		D3646-2	Arm
			1				D3646-3	Arm
					1		D3646-4	Arm
			2		2		D4070-041	Clamp
2							AN3-4A	Bolt
2		2	6		6		AN3-5A	Bolt
1			1		1		AN3-6A	Bolt
2			1		1		AN4-10A	Bolt
3			3		3		AN4-5A	Bolt
14		4	8		8		AN960JD10	Washer
9		2	8		8		AN960JD416	Washer
1*		1*	1*		1*		AN960JD416L	Washer
5		2	4		4		MS21042L3	Nut (or MS21042-3)
5			4		4		MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR

REFERENCE ONLY